Date: Tuesday, 03/03/2009 4:17:56 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 46295
Estimate Number : 12860
P.O. Number :
This Issue : 03/03/2009 **S.O. No.** :
Prsht Rev. : NC
First Issue : / / **Type** : SMALL /MED FAB
Previous Run : 46074
Written By :
Checked & Approved By : JLD 09.03.04
Comment : est rev A 07.05.11 new issue EC
Est Rev:B Removed Decal D3569 07-07-06 JLM

Drawing Name : HARNESS ASSEMBLY
Part Number : D412702113B
Drawing Number : ICA D412-702 P79 R3
Project Number : N/A
Drawing Revision : 3
Material :
Due Date : 16/03/2009 **Qty:** 4 **Um:** Each

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	D35702	Bracket

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
BRACKET
batch: B44908 SH

2.0	D3579048	Shoulder Harness

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
SHOULDER HARNESS RH
batch: B45573 SH 09/03/60

3.0	MS24694S50	Screw

Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
Screw
batch: M111020 SH

4.0	AN960JD10L	Washer

Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
Washer
batch: M109632 SH

5.0	MS21042L3	Nut

Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
Nut
batch: M110399 9/3/4 SH

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Date: Tuesday, 03/03/2009 4:17:56 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** HARNESS ASSEMBLY

Job Number: 46295 **Part Number:** D412702113B

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

09/03/10 (3)

7.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP SB 09/03/10 (4)

8.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-113B CHG001

Location: 27

PPP Rev:

9/3/10

(5) SB

9.0	QC21	FINAL INSPECTION/W/O RELEASE

09/03/10 (6)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

MF 09-03-10

Form: rprocess

Dart Aerospace Ltd

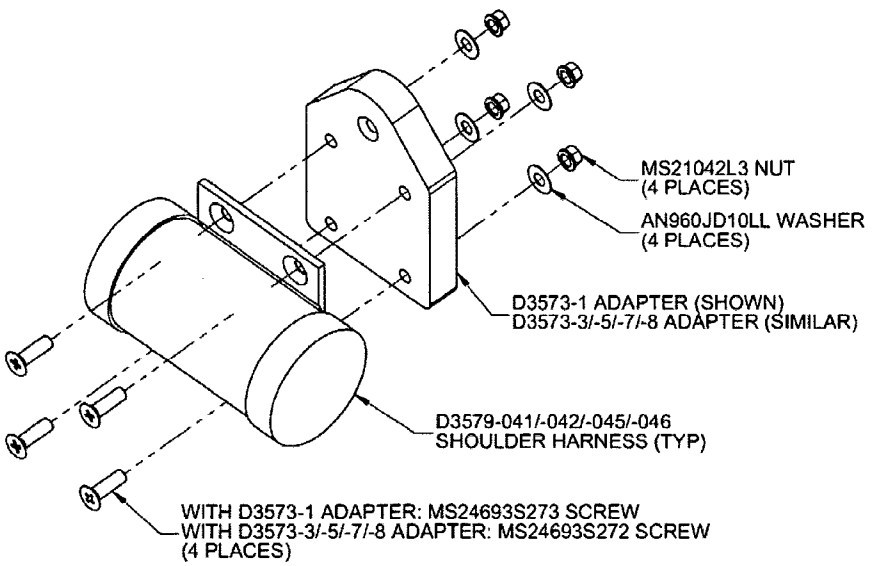
W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

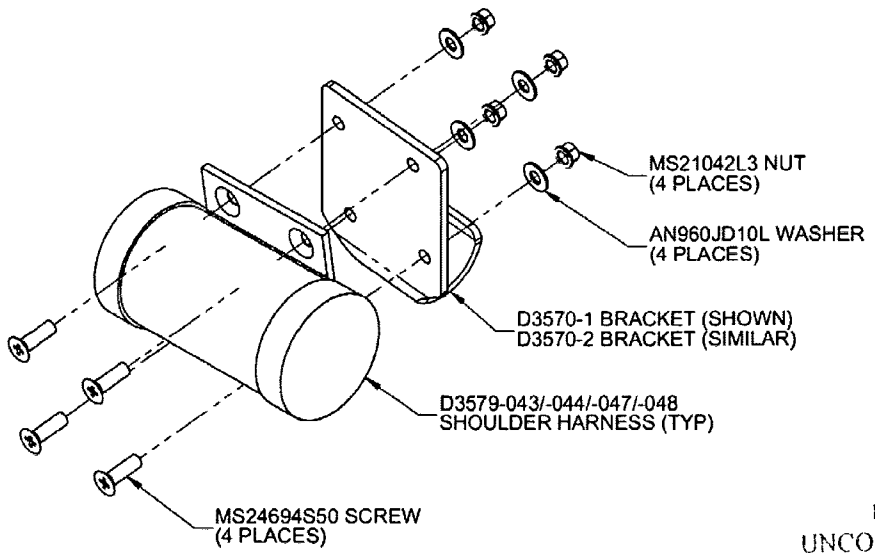
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries



***DETAIL 'K'** D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES*
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



***DETAIL 'L'** D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES*
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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